

(0905211) Chemical Engineering Principals

Quiz # 1 (Chapter 2)

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Q1: The volume of microbial culture is observed to increase with time, t , according to the formula:

$$V(\text{cm}^3) = 3.0e^{1.5t}, \quad \text{where } t \text{ is in seconds}$$

a) What are the units of the constants 3.0 and 1.5?

The unit for 3.0 $\text{cm}^3 \cdot \text{s}$

1.5 $\rightarrow$ unit less

b) What is the value of V at $t = 30$ seconds?

$$V = 3.0 e^{1.5 \times 30}$$

$$V = 3.0 e^{45}$$

$$= 3.0 \times 3.49 \times 10^{19} = 10.2 \times 10^{19} \text{ cm}^3$$

c) Calculate the expression for $V'(\text{in}^3)$ in terms of $t'(\text{min})$.

$$V(\text{cm}^3) = \frac{1 \text{ cm}^3}{1728 \text{ in}^3} \times V' = 0.06102 V'(\text{in}^3)$$

$$t(\text{s}) = \frac{1 \text{ s}}{60 \text{ s}} \times t' = 0.02 t'(\text{min})$$

$$0.06102 V'(\text{in}^3) = 3.0 e^{(1.5(0.02 t'))}$$

$$V'(\text{in}^3) = 49 e^{(0.01 t')}$$

Q2: If experimental data (x, y) are to be correlated by the relation: $y = [ax + b/y]^1$

a) What you plot to get a straight line?

$$y = \frac{1}{ax + b}$$

$\frac{1}{y}$ vs x

$$axy + b = 1$$

$$axy = 1 - b$$

$$\frac{1}{y} = -\frac{ax}{b}$$

O.K

b) What would the slope and intercept be?

the slope $-\frac{a}{b}$ and the intercept = 0

O.K

O.K

Quantity	Equivalent Values
Mass	1 kg = 1000 g = 0.001 metric ton = 2.20462 lb _m = 35.27392 oz 1 lb _m = 16 oz = 5 × 10 ⁻⁴ ton = 453.593 g = 0.453593 kg
Length	1 m = 100 cm = 1000 mm = 10 ⁶ microns (μm) = 10 ¹⁰ angstroms (Å) = 39.37 in. = 3.2808 ft = 1.0936 yd = 0.0006214 mile 1 ft = 12 in. = 1/3 yd = 0.3048 m = 30.48 cm
Volume	1 m ³ = 1000 L = 10 ⁶ cm ³ = 10 ⁶ mL = 35.3145 ft ³ = 220.83 imperial gallons = 264.17 gal = 1056.68 qt 1 ft ³ = 1728 in. ³ = 7.4805 gal = 0.028317 m ³ = 28.317 L = 28,317 cm ³
Force	1 N = 1 kg·m/s ² = 10 ⁵ dynes = 10 ⁵ g·cm/s ² = 0.22481 lb _f 1 lb _f = 32.174 lb _m ·ft/s ² = 4.4482 N = 4.4482 × 10 ⁵ dynes
Pressure	1 atm = 1.01325 × 10 ⁵ N/m ² (Pa) = 101.325 kPa = 1.01325 bar = 1.01325 × 10 ⁶ dynes/cm ² = 760 mm Hg at 0°C (torr) = 10.333 m H ₂ O at 4°C = 14.696 lb _f /in. ² (psi) = 33.9 ft H ₂ O at 4°C = 29.921 in. Hg at 0°C
Energy	1 J = 1 N·m = 10 ⁷ ergs = 10 ⁷ dyne·cm = 2.778 × 10 ⁻⁷ kW·h = 0.23901 cal = 0.7376 ft·lb _f = 9.486 × 10 ⁻⁴ Btu
Power	1 W = 1 J/s = 0.23901 cal/s = 0.7376 ft·lb _f /s = 9.486 × 10 ⁻⁴ Btu/s = 1.341 × 10 ⁻³ hp

(0905211) Chemical Engineering Principles

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Quiz # 3 (Chapter 4)

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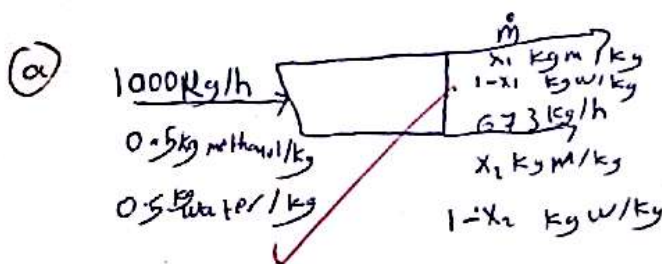
One thousand kilograms per hour of a mixture containing ^{0.5} equal parts by mass of methanol and ^{0.5} water is distilled. Product streams leave the top and bottom of the distillation column. The flow rate of the bottom stream is measured and found to be 673 kg/h, and the overhead stream is analyzed and found to contain 3% of the water fed to the distillation column.

- Draw and fully label a flowchart of the process.
- Do the degree-of-freedom analysis.
- Calculate the mass flow rate of methanol in the overhead stream.
- Calculate the mass and mole fractions of water in the bottom stream.

Useful Information

M.W (water) = 18 g/mol

M.W (methanol) = 32 g/mol



$$(1-x_1)(\dot{m}) = 0.03 \times (0.5) \times (1000)$$

$$(1-x_1)(327) = 0.03 \times 0.5 \times 1000$$

$$1-x_1 = \frac{15}{327} = 0.046 = 0.05$$

$$x_1 = 0.95$$

(b) DoF = 3 - (2 + 1) = 0

↓
d. water + methanol
3%

to find x_1

(c) over all Balance $\Rightarrow 1000 = \dot{m} + 673$

$$\dot{m} = 327 \text{ kg/h}$$

methanol Balance $\Rightarrow (0.5)(1000) = (x_1)(327) + x_2(673)$

water Balance $\Rightarrow (0.5)(1000) = (1-x_1)(327) + (1-x_2)(673)$

mass flow rate of methanol = $(0.95)(327) = 310.65 \text{ kg/h}$

$$d) \quad X_2 = 0.28$$

mass
fraction



$$(1 - X_2) = 0.72 \text{ kg w / kg}$$

for water
in bottom
stream

$$\text{mole fraction for water} \Rightarrow \frac{0.72}{18} = 0.04 \text{ mol w / mol}$$

or
↓
بفرق

$$X_m = 0.279 / 32 = ① \quad ① / 60$$

$$1 - X_m = 0.721 / 18 = ② \quad ② / 100$$

بفرق ← Basis 1000 kg

ملاحظات

دست
بال

Plan

Chart

	X_i	m_i	n_i	y_i
M	0.279	279	$\frac{279}{32} = 8.7$	$8.7 / 48.7 = 0.179$
W	0.721	721	$\frac{721}{18} = 40$	$40 / 48.7 = 0.821 \text{ mol w / mol}$
			$n_{\text{total}} = 48.7$	