

Summary

Transport Phenomena 2

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Lec "1"

diffusion $\Rightarrow J_{Az}^* = -C_T \bar{D}_{AB} \frac{dx_A}{dz} = -D_{AB} \frac{dC_A}{dz}$

$\bar{D}_{AB}$ (m²/s) $\frac{Kmol(A+B)}{m^3}$

$J/A \Rightarrow$ molar flux (K-mol A/(m²·s))

Const. T $\Rightarrow$ isothermal
Const. P $\Rightarrow$ isobaric

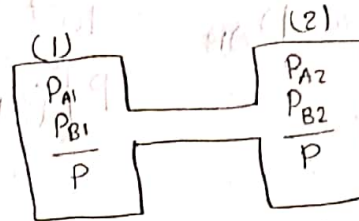
for gases $\Rightarrow C_T = \frac{n}{V} = \frac{P}{RT}$

$\Rightarrow$ Equimolar Counter diffusion in gases

$P_T, C_T \Rightarrow$ Constant
steady state

$J_{Az}^* = -J_{Bz}^* \quad (D_{AB} = D_{BA})$

$\Rightarrow dC_A = -dC_B$
مقدار الزيادة في A يعادل نقصان في B
* لا نعبر عن اتجاه الجاه بالبارك إن اطلعنا الإشارة صوحى في الآية صغ
إدراكه في



$R = 8314.3 \frac{m^3 \cdot Pa}{kg \cdot mol \cdot K}$
 $= 82.057 \frac{cm^3 \cdot atm}{g \cdot mol \cdot K}$

$\Rightarrow$ Convection mass transfer

$\frac{K-mol}{m^2 \cdot s} \Rightarrow N_{Az} = K_c \Delta C_A \Rightarrow \frac{K-mol}{m^3}$

$\downarrow$
 $= \frac{\bar{N}}{A}$

التركيز على
الرحلات
موجودة

Slide 40

$\Rightarrow$ General flux equation

* Velocity $\Rightarrow v_{A-diffusion} = \frac{J_A^* (mol/(m^2 \cdot s))}{C_A (mol/m^3)}$

$J^* = v C_A$

avg molar velocity $\Rightarrow v_{bulk} = \frac{\sum_{i=1}^n C_i v_i}{C_T} \Rightarrow v_i = v_{bulk} + v_{A-diffusion}$

For binary mix $\Rightarrow v_{bulk} = \frac{C_A v_A + C_B v_B}{C_T}$

$v_{bulk} = \frac{N_A + N_B}{C_T}$

$N_A = C_A v_A$
 $N_B = C_B v_B$

$\Rightarrow$ general flux eq $\Rightarrow N_A = J_A^* + C_A \frac{(N_A + N_B)}{C_T}$

$-D_{AB} \frac{dC_A}{dz}$

if the mixture is diluted in A

$\Rightarrow N_A = J_A^* = -D_{AB} \frac{dC_A}{dz}$

$N_A = \frac{-D_{AB}}{RT} \frac{dP_A}{dz} + \frac{P_A}{P_T} (N_A + N_B)$

ask :: believe & recieve

(1)

at low $c \Rightarrow D_{AB} \uparrow$ with temp
 $D_{AB} \downarrow$ with pressure

$\Rightarrow$ Diffusivity (L^2/t)

gases $\Rightarrow 5 \times 10^{-6} \rightarrow 1 \times 10^{-5} \text{ m}^2/\text{s}$

Liquids $\Rightarrow 10^{-6} \rightarrow 10^{-9} \text{ m}^2/\text{s}$

Solids $\Rightarrow 5 \times 10^{-4} \rightarrow 1 \times 10^{-10} \text{ m}^2/\text{s}$

* For gases $\rightarrow D_{AB} = \frac{10^{-3} T^{1.75} \left(\frac{1}{M_A} + \frac{1}{M_B} \right)^{1/2}}{P \left[\left(\sum V_A \right)^{1/3} + \left(\sum V_B \right)^{1/3} \right]^2}$

binary mixture $\leftarrow$ m^2/s $\leftarrow$ cm^2/s

From Table in slide 61

$\Rightarrow D_{AB}(T_2, P_2) = D_{AB}(T_1, P_1) \left(\frac{P_1}{P_2} \right) \left(\frac{T_2}{T_1} \right)^{1.75}$

For more than 2 comp.

$\Rightarrow D_{1-\text{mix}} = \frac{1}{\frac{x_2'}{D_{1-2}} + \frac{x_3'}{D_{1-3}} + \dots + \frac{x_n'}{D_{1-n}}}$

$x_2' = \frac{x_2}{x_2 + x_3 + \dots + x_n}$ without comp. 1

* For Liquid $\rightarrow$

large molecule $\Rightarrow D_{AB} = \frac{9.96 \times 10^{-12} T}{\mu V_A^{1/3} \bar{v}_B}$

Small molecule $\Rightarrow D_{AB} = \frac{7.4 \times 10^{-8} (\Phi M_B)^{1/2} T}{\mu_B V_A^{0.6}}$



Lec "2"

* The eq. of continuity for component A :-

in rectan.
for comp. A

$$\frac{\partial N_{Ax}}{\partial x} + \frac{\partial N_{Ay}}{\partial y} + \frac{\partial N_{Az}}{\partial z} + \frac{\partial C_A}{\partial t} - R_A = 0$$

→ if → no bulk flow :- $N_A = J_A^*$

no chemical rxn :- $R_A = 0$

$$\Rightarrow \frac{\partial C_A}{\partial t} = D_{AB} \left(\frac{\partial^2 C_A}{\partial x^2} + \frac{\partial^2 C_A}{\partial y^2} + \frac{\partial^2 C_A}{\partial z^2} \right) \quad \text{Fick's Second Law}$$

$$\Rightarrow \text{@ steady state} \Rightarrow \frac{\partial C_A}{\partial t} = 0$$

if $\frac{\partial N_A}{\partial x} = 0 \Rightarrow (N_A = \text{constant @ bulk flow})$ velocity profile (Linear)

For cylindrical $\Rightarrow$

$$\frac{\partial C_A}{\partial t} = \left[\frac{1}{r} \frac{\partial}{\partial r} (r N_{A,r}) + \frac{1}{r} \frac{\partial N_{A,\theta}}{\partial \theta} + \frac{\partial N_{A,z}}{\partial z} \right] = R_A$$

with no bulk flow (no fluid motion) in r direction and no chem. rxn

$$\Rightarrow \frac{\partial C_A}{\partial t} = \frac{1}{r} \frac{\partial}{\partial r} (r N_{A,r}) \quad J_A^* = N_{A,r} = -D_{AB} \frac{dC_A}{dr}$$

$$\frac{\partial C_A}{\partial t} = \frac{D_{AB}}{r} \frac{\partial}{\partial r} \left(r \frac{\partial C_A}{\partial r} \right)$$

or spherical $\Rightarrow$

$$\frac{\partial C_A}{\partial t} + \left[\frac{1}{r^2} \frac{\partial}{\partial r} (r^2 N_{A,r}) + \frac{1}{r \sin \theta} \frac{\partial}{\partial \theta} (N_{A,\theta} \sin \theta) + \frac{1}{r \sin \theta} \frac{\partial N_{A,\phi}}{\partial \phi} \right] = R_A$$

$$\begin{aligned} \Rightarrow \frac{\partial C_A}{\partial t} &= \frac{1}{r^2} \frac{\partial (r^2 N_{A,r})}{\partial r} \\ &= \frac{D_{AB}}{r^2} \frac{\partial}{\partial r} \left(r^2 \frac{\partial C_A}{\partial r} \right) \end{aligned}$$

ex
at symmetry
 $z=0 \Rightarrow \frac{\partial C_A}{\partial z} = 0$

In interface
 $N_A = K_c \Delta C_A$

ask :: believe & recieve

Lec "3"

- * rectangular $\rightarrow \partial N_{Az} / \partial x = 0 \Rightarrow N_{Az} = \text{const.}$
- cylindrical $\rightarrow \partial (r N_{Ar}) / \partial r = 0 \Rightarrow r N_{Ar} = \text{const.}$
- spherical $\rightarrow \partial (r^2 N_{Ar}) / \partial r = 0 \Rightarrow r^2 N_{Ar} = \text{const.}$

* general flux in binary mixture (A and B)

$$\Rightarrow N_A = -C_T D_{AB} \frac{dX_A}{dz} + X_A (N_A + N_B)$$

no bulk flow $\Rightarrow N_A = J_A^* = -C_T D_{AB} \frac{dX_A}{dz}$

- * 1-D, no chem. rxn, steady state $\Rightarrow \frac{\partial C_A}{\partial t} = 0 \Rightarrow \frac{\partial N_{Az}}{\partial z} = 0 \Rightarrow N_{Az} = \text{const.}$
(z) diff. path لا يغير N_A

* Diffusion of A through stagnant, non-diffusing B

$\rightarrow$ B does not dissolve in A

point 1 in the surface of A

$\rightarrow C_{A,2} = 0, P_{A,2} = 0$

" 2 " air

$\rightarrow N_B = 0$

in ideal gas volume % = mo

$$\Rightarrow N_A = -C_T D_{AB} \frac{dX_A}{dz} + X_A (N_A + N_B)$$

$$N_A = \frac{-C_T D_{AB}}{1 - X_A} \frac{dX_A}{dz} \quad \left\{ \begin{array}{l} z = z_1 \quad X_A = X_{A1} \\ z = z_2 \quad X_A = X_{A2} \end{array} \right.$$

$$\rightarrow N_A = \frac{C_T D_{AB}}{z_2 - z_1} \ln \left[\frac{1 - X_{A2}}{1 - X_{A1}} \right] = \frac{D_{AB}}{z_2 - z_1} \ln \left[\frac{C_T - C_{A2}}{C_T - C_{A1}} \right]$$

$$\Rightarrow N_A = \frac{C_T D_{AB}}{z_2 - z_1} \frac{(X_{A1} - X_{A2})}{X_{B,Lm}}$$

$\Rightarrow$ diluted [A] $\Rightarrow X_{B,Lm} = 1$

$$X_{B,Lm} = \frac{X_{A1} - X_{A2}}{\ln \left(\frac{1 - X_{A2}}{1 - X_{A1}} \right)}$$

$$X_{B,Lm} = \frac{X_{B2} - X_{B1}}{\ln \left(\frac{X_{B2}}{X_{B1}} \right)}$$

$$\Rightarrow N_A = \frac{P D_{AB}}{RT(z_2 - z_1)} \frac{(P_{A1} - P_{A2})}{P_{B,Lm}}$$

$$P_{B,Lm} = \frac{(P - P_{A2}) - (P - P_{A1})}{\ln \left[\frac{P - P_{A2}}{P - P_{A1}} \right]}$$

ask :: believe & recieve

$$X_{A_i} = 1 - (1 - X_{A_1}) \exp \left[\frac{N_A (z_2 - z_1)}{C_T D_{AB}} \right]$$

* Equimolar Counter Diffusion

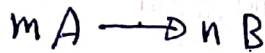
$$N_A = J_A = -D_{AB} \frac{dC_A}{dz} \quad \begin{cases} z = z_1 & C_A = C_{A1} \\ z = z_2 & C_A = C_{A2} \end{cases}$$

$$\Rightarrow N_A = D_{AB} \frac{C_{A1} - C_{A2}}{z_2 - z_1} = \frac{D_{AB}}{RT(z_2 - z_1)} (P_{A1} - P_{A2})$$

$$N_A \rightarrow \text{constant} \Rightarrow \frac{C_A - C_{A1}}{C_{A1} - C_{A2}} = \frac{z - z_1}{z_1 - z_2}$$

instantaneous $\Rightarrow$ rxn سريع
بالمعادلة بالسلبيات لا يتأثر
تركيز A عند نقطة $z = 0$

* Other Relations between N_A and N_B



$$\frac{N_A}{m} = -\frac{N_B}{n}$$

* The relation between N_A, N_B is given by the latent heat of vap. as:-

$$\lambda_A N_A = -\lambda_B N_B \Rightarrow N_B = -\frac{\lambda_A}{\lambda_B} N_A$$

* Pseudo steady state diffusion

$$\Rightarrow N_A = \frac{C_T D_{AB}}{z} \frac{(X_{A1} - X_{A2})}{X_{B,lm}} \Rightarrow \frac{e_{AIL}}{M_A} \frac{dz}{dt} = \frac{C_T D_{AB}}{z} \frac{(X_{A1} - X_{A2})}{X_{B,lm}}$$

$$N_A = \frac{e_{AIL}}{M_A} \frac{dz}{dt}$$

{integrate}

$$\text{rect.} \Rightarrow t = \frac{e_{AIL} X_{B,lm} / M_A}{C_T D_{AB} (X_{A1} - X_{A2})} \left[\frac{z_L^2 - z_{b0}^2}{2} \right] \quad \begin{matrix} \text{حساب التغير قبل وبعد التبخر} \\ z_{b0} \rightarrow z_L \end{matrix}$$

$$D_{AB} = \frac{e_{AIL} X_{B,lm} (z_L^2 - z_{b0}^2)}{2t C_T M_A (X_{A1} - X_{A2})}$$



* Diffusion into an Infinite standard medium

(spherical particle) (Area) $(N_A) = W_A = \text{const.}$
 $\downarrow$
 mol/time

$\Rightarrow N_B = 0$ (air is stagnant (assumed))

$$X_{AS} = \frac{P_A}{P_T}$$

$$\Rightarrow \left(N_A = \frac{-C_T D_{AB}}{1 - X_A} \frac{dX_A}{dr} \right) * r^2 \quad \left\{ r^2 N_A = r_0^2 N_{A0} \right\}$$

$$r_0^2 N_{A0} = \frac{-r^2 C_T D_{AB}}{1 - X_A} \frac{dX_A}{dr}$$

$\left\{ \begin{array}{l} r=r_0 \\ r=\infty \end{array} \right.$

$X_A = X_{AS}$ at surface
 $X_A = X_{A\infty}$ in large space (ثابت)

integrate $\Rightarrow N_{A0} = \frac{C_T D_{AB}}{r_0} \ln \left[\frac{1 - X_{A\infty}}{1 - X_{AS}} \right]$

$$\Rightarrow N_{A0} = \frac{D_{AB} P}{R T P_0} \frac{(P_{A1} - P_{A2})}{P_{B,lm}}$$

$\Rightarrow$ dilute gas phase
 P_{A1} is small $\Rightarrow P_{B,lm} = P$

$$= \frac{2 D_{AB}}{D_1} (C_{A1} - C_{A2})$$

$\Rightarrow \frac{\text{moles of water diffusing}}{\text{unit time}} = \frac{\text{moles of water leaving the droplet}}{\text{unit time}}$

$$W_{A0} \quad 4\pi r_0^2 N_{A0} = \frac{-dn_A}{dt} = \frac{-d}{dt} \left(\frac{m_A}{M_A} \right)$$

$m = eV$

$$4\pi r_0^2 N_{A0} = \frac{-d}{dt} \left[\frac{4}{3} \pi r_0^3 \frac{e_A}{M_A} \right]$$

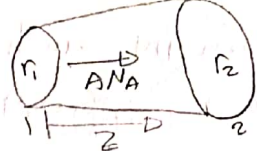
$$\frac{C_T D_{AB}}{r_0} \ln \left[\frac{1 - X_{A\infty}}{1 - X_{AS}} \right] = -4\pi r_0^2 \frac{e_A}{M_A} \frac{dr}{dt} \quad \left\{ \text{integrate} \right\} \quad \begin{array}{l} t=0 \\ r_0=r_i \end{array}$$

for spherical shape $\Rightarrow t = \frac{e_A}{M_A} \frac{1}{2 C_T D_{AB}} \frac{r_i^2}{\ln \left[\frac{1 - X_{A\infty}}{1 - X_{AS}} \right]}$

$$= \frac{e_A R T r_i^2}{2 M_A D_{AB} P} \frac{P_{B,lm}}{(P_{A1} - P_{A2})}$$



* Diffusion through varying cross sectional Area



$$\Rightarrow \frac{\partial (r^2 N_A)}{\partial r} = 0 \Rightarrow r^2 N_A = \text{const.}$$

$$\Rightarrow A_1 N_{A1} = A_2 N_{A2}$$

$$N_B = 0 \Rightarrow$$

$$N_A = \frac{-C_T D_{AB}}{1 - x_A} \frac{dx_A}{dz}$$

$$= \frac{-D_{AB}}{RT(1 - P_A/P)} \frac{dP_A}{dz}$$

$$r \propto z$$

$$r = \left(\frac{r_2 - r_1}{z_2 - z_1} \right) z + r_1$$

$$\left\{ \begin{array}{l} z = z_1 \quad P_A = P_{A1} \\ z = z_2 \quad P_A = P_{A2} \end{array} \right\}$$

$$\text{integrate} \Rightarrow \bar{N}_A = \frac{\pi D_{AB} P}{RT} \frac{r_1}{z} \left[r_1 - (r_1 - r_2) \left(\frac{z}{L} \right) \right] \ln \frac{P}{P - P_A}$$

* Diffusion in Liquid

$\rightarrow$ dispersion $\left\{ \begin{array}{l} \rightarrow \text{diffusion} \\ \rightarrow \text{diffusion} + \text{advection} = \text{convection} \end{array} \right. \rightarrow \text{mixing}$

$\Rightarrow$ diffusion in Liq slower than diff in gases
 لأن سرعة انتشار الجزيئات في Liq أبطأ من الغازات، لذلك فسرعة انتشارها في Liq أبطأ من انتشارها في الغازات.

$\rightarrow$ equimolar counter diff ($N_A = -N_B$)

$\Rightarrow$ all eq. between Liq and gases are same except:-

$$\Rightarrow C_{AV} = \frac{\frac{e_1}{M_1} + \frac{e_2}{M_2}}{2}$$

$$C_T = \frac{P}{RT}$$

$$M_{AV} = x_{A1} M_A + x_{B1} M_B + \dots$$

$$\Rightarrow N_A = \frac{D_{AB}}{z} \left(\frac{e}{M} \right)_{\text{avg}} (x_{A1} - x_{A2})$$

$$N_A = \frac{D_{AB}}{(z_2 - z_1) x_{Bm}} \left(\frac{e}{M} \right)_{\text{avg}} (x_{A1} - x_{A2})$$

$$x_{B,m} = \frac{x_{A1} - x_{A2}}{\ln \left(\frac{1 - x_{A2}}{1 - x_{A1}} \right)}$$



Lec "4"

* Diffusion of solid occurs in 2 different ways:-

1) Following Fick's Law

Solid state diffusion

→ steady state diffusion through a solid slab (planar surface)

$$N_A = -D_{AB} \frac{dC_A}{dz} + \frac{C_A}{C_T} (N_A + N_B) \rightarrow 0$$

Constant cross sectional Area

$$\Rightarrow N_A = J_{Ae}^* = -D_{AB} \frac{dC_A}{dz}$$

حالیہ bulk flow

$$\Rightarrow N_A = D_{AB} \frac{C_{A1} - C_{A2}}{z_2 - z_1}$$

→ Through a hollow cylindrical surface

$$W_A = -2\pi r L D_A \frac{dC_A}{dr}$$

* N_A is constant
بیس W_A constant

$$\Rightarrow W_A = 2\pi L D_A \frac{(C_{A1} - C_{A0})}{\ln(r_o/r_i)}$$

$$\Rightarrow W_A = N_A A$$

→ Conc. profile:-

$$\int_{C_{A1}}^{C_A(r)} dC_A = - \frac{W_A}{D_A 2\pi L} \int_{r_i}^r \frac{dr}{r}$$

$$C_A(r) = C_{A1} - \frac{(C_{A1} - C_{A0})}{\ln(r_o/r_i)} \ln\left(\frac{r}{r_i}\right)$$



→ Through a spherical cavity

$$W_A = -4\pi r^2 D_A \frac{dc_A}{dr}$$

max mass transfer
→ when the diff. of conc
= 0

$$W_A = 4\pi r^2 D_A \frac{(C_{A1} - C_{A0})}{r_0 - r_1}$$

→ conc. profile.

$$\int_{C_{A1}}^{C_A(r)} dc_A = - \frac{W_A}{4\pi r^2 D_A} \int_{r_1}^r \frac{dr}{r^2}$$

$$C_A(r) = C_{A1} - 2 \frac{(C_{A1} - C_{A0})}{r_0 - r_1} \left(\frac{1}{r_1} - \frac{1}{r} \right)$$

2) Dependent on the nature of the solid

→ diffusion of Liquids in Solids

* نفس الحالات السابقة، ولكن العزل

$$D_{Aeff} = \frac{\sum D_{AB}}{K_t^2} \rightarrow D_{AB} \text{ بدل}$$

$$N_A = \frac{\sum D_{AB}}{K_t^2} \frac{C_{A1} - C_{A2}}{z_2 - z_1}$$

→ diffusion of gases in solids

$$* \lambda_A = \frac{3.2 M_A}{P} \left[\frac{RT}{2\pi M_A} \right]^{0.5}$$

$$* K_n = \frac{\lambda}{d_{pore}}$$

$$\lambda \rightarrow m$$

$$M \rightarrow \text{kg/(m.s)}$$

$$P \rightarrow \text{N/m}^2$$

$$T \rightarrow K$$

$$R = 8314 \text{ J/(K-mol.K)}$$



$\rightarrow K_n < 0.01$ $d_{pore} > \lambda$
 pure molecular diffusion $\rightarrow$ Follow Fick's Law $\rightarrow D_{AB}$ A-B

$$\rightarrow N_A = -\frac{D_{AB} P}{RT} \frac{dy_A}{dz} + y_A (N_A + N_B)$$

$\rightarrow K_n > 10$ $\lambda > d_{pore}$
 Pure Knudsen $\rightarrow D_{KA} = 4850 d_{pore} \sqrt{\frac{T}{M_A}}$ A-wall

conv. $\rightarrow$ 16

$$\rightarrow N_A = -D_{KA} \frac{dc_A}{dz} = \frac{D_{KA} P}{RT \Delta z} (y_{A1} - y_{A2})$$

$\rightarrow 0.01 < K_n < 10$ A-B, A-wall
 $\rightarrow \frac{1}{D_{Ae}} = \frac{1}{D_{AB}} + \frac{1}{D_{KA}}$

random
 $D_{Ae} = \sum^2 D_{Ae}$

* Relationship between the fluxes @ diffusion of gases in solid.

$\rightarrow$ Closed system (equi. molar ---)

$$\rightarrow N_A = -N_B$$

$\rightarrow$ open system

$$\rightarrow N_A \sqrt{M_A} = -N_B \sqrt{M_B}$$

* Relating the conc. and solubility

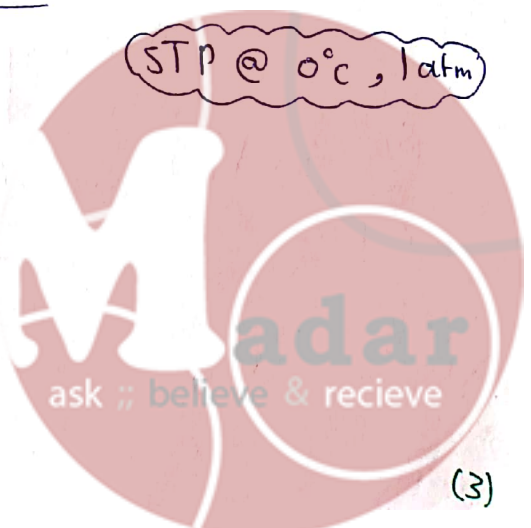
$$\rightarrow C_A = S P_A / 22.414$$

P_A in atm

$$\rightarrow N_A = D_{AB} \frac{S (P_{A1} - P_{A2})}{22.414 (z_2 - z_1)}$$

STP @ 0°C, 1 atm

* permeability $\rightarrow P_M = D_{AB} S$



Lec "5"

1D Transient diffusion in a semi-infinite medium

$$\frac{\partial C_A}{\partial t} = D_{AB} \frac{\partial^2 C_A}{\partial z^2}$$

* @ $z=0 \rightarrow C_A = C_{AS} \quad , t > 0$

@ $z=\infty \rightarrow C_A = C_{A0}$

$\rightarrow \frac{C_{AS} - C_A}{C_{AS} - C_{A0}} = \text{erf} \left(\frac{z}{2\sqrt{D_{AB}t}} \right)$ solution by $\{\phi - \text{erf}(\phi)\}$ chart

* Total amount of species (A) transferred with time "t"

$$\begin{aligned} \rightarrow M_A(t) - M_{A0} &= A \int_0^t N_{A|z} \Big|_{z=0} dt \\ &= A \int_0^t \sqrt{\frac{D_{AB}}{\pi t}} (C_{AS} - C_{A0}) dt \end{aligned}$$

$$N_{A|z} \Big|_{z=0} = \sqrt{\frac{D_{AB}}{\pi t}} (C_{AS} - C_{A0})$$

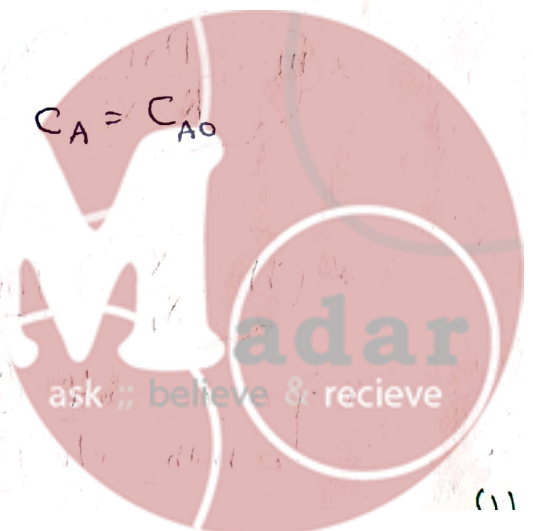
$$M_A(t) - M_{A0} = A \sqrt{\frac{4D_{AB}t}{\pi}} (C_{AS} - C_{A0})$$

* If, $t < \frac{L^2}{16D_{AB}}$ OR $L \geq z^*$

$$z^* = 4\sqrt{D_{AB}t}$$

$\rightarrow$ we can consider the system is semi-infinite.

* $\text{erf}(\phi) \leq 1$ @ $\phi = 2 \rightarrow C_A = C_{A0}$



2 → Transient diffusion in a finite-dimensional medium

(A) Medium Negligible surface Resistance : $m = 0$

$$* m = \frac{D_{AB}}{K_c X_1} = \frac{1}{Bi}$$

→ For a slab, $\frac{\partial C_A}{\partial t} = D_{AB} \frac{\partial^2 C_A}{\partial z^2}$

I.C and B.C

→ $t=0, C_A = C_{A0}, -L \leq z \leq L$

→ $z=0, \partial C_A / \partial z = 0, t > 0$

→ $z = \pm L, C_A = C_{AS}, t > 0$

$$* Y = \frac{C_{AS} - C_A}{C_{AS} - C_{A0}}, \quad F_{om} = \frac{D_{AB} t}{a^2} \left\{ \begin{array}{l} 3 (Y - F_{om}) \text{ chart} \\ \text{for slab, cyl, sph} \end{array} \right\}$$

(B) Un steady state diffusion : $m > 0 \rightarrow Bi \rightarrow 0 < Bi < \infty$

$$* N_A(L, t) = -D_{AB} \left. \frac{\partial C_A}{\partial x} \right|_{x=L} = K_c (C_{AS} - C_{A\infty})$$

$$* Y = \frac{C_{A\infty} - C_A}{C_{A\infty} - C_{A0}}$$

$$* X_D = \frac{D_{AB} t}{X_1^2}$$

$$* m = \frac{D_{AB}}{K_c X_1}$$

$$* N = \frac{K}{X_1} \quad \text{for slab}$$

$X_1 \rightarrow$ one side $X_1 = L$
 $\rightarrow$ both side $X_1 = L/2$

* 3 chart (X, Y)
 for slab, cyl, sph

→ حاجة أعراف 3 من 4

(X, Y, m, n)
 ⏟ ⏟ ⏟ ⏟
 اعداد القيمة كلمة خط
 من المعركة

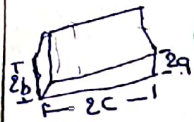
$$* N = \frac{r}{R} \quad \text{for cyl, sph}$$

ask :: believe & recieve

→ Average concentration profiles for unsteady state diffusion $Bi > 40$

(A) for slab

$$\bar{C}_A = C_{A \text{ avg}}$$



(1) 1D

$$\frac{C_{AS} - \bar{C}_A}{C_{AS} - C_{A0}} = f\left(\frac{D_{AB}t}{a^2}\right) = E_a$$

(2) 2D

$$\frac{C_{AS} - \bar{C}_A}{C_{AS} - C_{A0}} = f\left(\frac{D_{AB}t}{a^2}\right) f\left(\frac{D_{AB}t}{b^2}\right) = E_a E_b$$

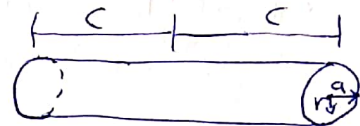
(3) 3D

$$\frac{C_{AS} - \bar{C}_A}{C_{AS} - C_{A0}} = f\left(\frac{D_{AB}t}{a^2}\right) f\left(\frac{D_{AB}t}{b^2}\right) f\left(\frac{D_{AB}t}{c^2}\right) = E_a E_b E_c$$

(B) for cylindrical

(1) 1D

$$= E_r$$



(2) 2D

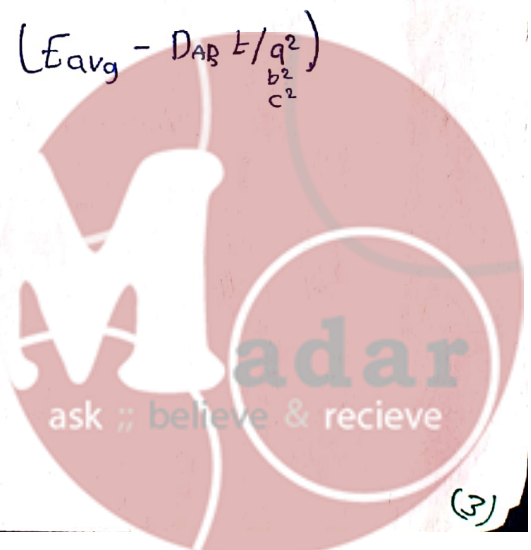
$$= E_r E_c$$

(C) for sphere

$$(1) 1D = f\left(\frac{D_{AB}t}{a^2}\right) = E_s$$



→ 1 chart for slab, cyl, sph $(E_{avg} - D_{AB}t/q^2)$



→ determine the conc. @

- 1) mid plane of Flat plate
- 2) Center line of a long cylinder.
- 3) center of sphere

$$\rightarrow y = \frac{C_{AS} - C_A}{C_{AS} - C_{AO}}$$

$$\rightarrow m = \frac{1}{Bi} = \left(\frac{D_{AB}}{K_c X_i} \right)$$

$$\rightarrow F_{om} = X = \frac{D_{AB} b}{X_i^2}$$



Lec "6"

mass transfer coeff.

1) in gas

$$\begin{aligned} \rightarrow K_c' &= K_c Y_{BM} \\ \rightarrow K_g' &= K_g Y_{BM} \\ \rightarrow K_y' &= K_y Y_{BM} \end{aligned} \quad \left\{ \begin{aligned} K_g' &= K_c' / RT \\ K_y' &= K_c' C \\ K_y' &= K_g' P \end{aligned} \right.$$

$N_A =$

$$\begin{aligned} &= K_c' (C_{A1} - C_{A2}) \\ &= K_g' (P_{A1} - P_{A2}) \\ &= K_y' (Y_{A1} - Y_{A2}) \\ &= K_x' (X_{A1} - X_{A2}) \\ &= K_L' (C_{A1} - C_{A2}) \end{aligned}$$

2) in Liquid

$$\begin{aligned} \rightarrow K_x' &= K_x X_{BM} \\ \rightarrow K_L' &= K_L X_{BM} \end{aligned} \quad \left\{ \begin{aligned} K_c' C &= K_L' \frac{P}{M} \end{aligned} \right.$$

units $\Rightarrow$

K_c, K_c', K_L, K_L'	$\rightarrow m/s$
K_x, K_x', K_y, K_y'	$\rightarrow kmol/(m^2 \cdot s \cdot mol \text{ frac.})$
K_g, K_g'	$\rightarrow kmol/(m^2 \cdot s \cdot Pa)$

$R = 8314 \frac{m^2 \cdot Pa}{kmol \cdot K}$

dilute
 $K_c' = K_c$

$Sh = \frac{K_c' L}{D_{AB}}$

$Re = \frac{D \rho v}{\mu}$

$Sc = \frac{\mu}{\rho D_{AB}}$

$j_D = \frac{K_c}{v_{\infty}} (Sc)^{2/3}$

$St = \frac{K_c}{v}$

$Gr = \frac{D^3 \rho g \Delta \rho}{\mu^2}$

* Mass transfer to :-

1) small particles $< 0.6 \text{ mm}$

$$K_L' = \frac{2 D_{AB}}{D_p} + 0.31 (Sc)^{-2/3} \left(\frac{\Delta \rho M_c g}{\rho_c^2} \right)^{1/3}$$

2) large gas bubbles $> 2.5 \text{ mm}$

$$K_L' = 0.42 (Sc)^{-0.5} \left(\frac{\Delta \rho M_c g}{\rho_c^2} \right)^{1/3}$$

ask :: believe & recieve

→ Total amount in the packed bed.

$$\begin{aligned} * W &= N_A A = A K_c \Delta C_{AM} \\ &= A K_c \frac{(C_{A1} - C_{A2}) - (C_{A1}^* - C_{A2}^*)}{\ln \left(\frac{C_{A1} - C_{A1}^*}{C_{A2} - C_{A1}^*} \right)} \end{aligned}$$

$$* N_A A = V (C_{A2} - C_{A1})$$

$$N_A A = N_A A$$



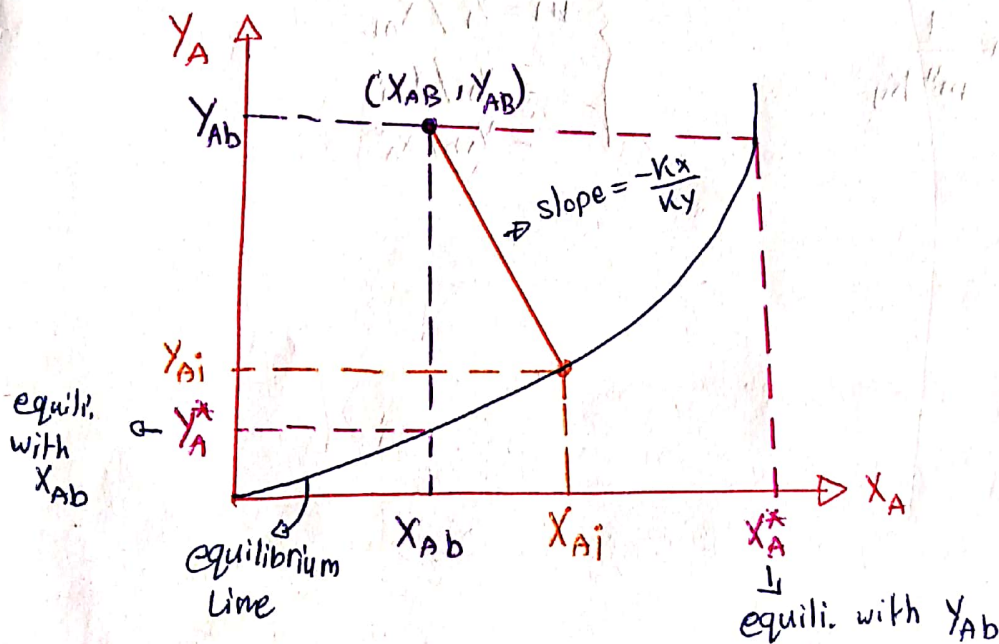
Lec "7"

→ $y_{Ag}, y_{Ab} \Rightarrow$ bulk conc. in gas phase
 $x_{AL}, x_{AB} \Rightarrow$ " " " Liq "

→ $y_{Ai} \Rightarrow$ conc. of gas @ interface } x_{Ai} and y_{Ai} @ equilibrium
 $x_{Ai} \Rightarrow$ " " " " } $\Rightarrow p_{Ai} = H x_{Ai}$

→ $y_{Ai} = H' x_{Ai} \quad (H' = H/P)$

→ Two film theory applied @ sh. sh.



$$-\frac{K_x}{K_y} = \frac{y_{AB} - y_{Ai}}{x_{AB} - x_{Ai}}$$

dilute $\rightarrow K'_x = K_x$
 $K'_y = K_y$

→ Over all mass transfer coeff.

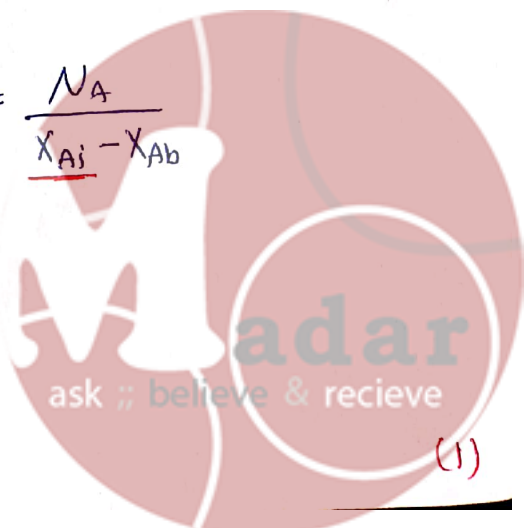
$\Rightarrow K_y = \frac{N_A}{y_{AB} - y_A^*}$

→ over all

$\Rightarrow K_x = \frac{N_A}{x_A^* - x_{AB}}$

$\overset{\text{small}}{\uparrow} K_y = \frac{N_A}{y_{AB} - y_{Ai}}$

$K_x = \frac{N_A}{x_{Ai} - x_{AB}}$



→ Non-linear equilibrium.

$$m \rightarrow m' = \frac{Y_{Ai} - Y_A^*}{X_{Ai} - X_{Ab}}$$

$$m \rightarrow m'' = \frac{Y_{Ab} - Y_{Ai}}{X_A^* - X_{Ai}}$$

$$\text{over all } \sigma \left(\frac{1}{K_y} \right) = \frac{1}{K_y} + \frac{m'}{K_x}$$

over all of K_y
mass transfer resistance

$$\rightarrow \frac{1}{K_x} = \frac{1}{K_x} + \frac{1}{m'' K_y}$$

* m small $\rightarrow$ resistance in gas phase
 m large $\rightarrow$ " " Liq "

$$m = \frac{y_A^*}{x_{AB}} = \frac{y_{Ai}}{x_{Ai}} = \frac{y_{AB}}{x_A^*}$$

