

Dilute solutions obeying Henry's law:

Tray Towers:

Dalton's law: $p = y p_t$

Henry's law : $p = \mathcal{H} x$

(Raoult's law: $p = p^s x$)

$$y = \frac{\mathcal{H}}{p_t} x$$

$$y = m x$$

$$y = \frac{p}{p_t} x$$

Where m is a constant

This is a straight line equation using mole fractions

For dilute solutions

$$y \cong Y \quad \text{and} \quad x \cong X$$

$$G \cong G_s \quad L \cong L_s$$

\therefore any concentration unit will give straight lines: operating and equilibrium

In these cases the number of theoretical plates can be determined using the Kremser equations

	Absorption	Stripping
$A \neq 1$	$N_p = \frac{\left[\frac{N_{N_p+1} - mx_o}{y_1 - mx_o} \left(1 - \frac{1}{A} \right) + \frac{1}{A} \right]}{\log A}$	$N_p = \frac{\log \left[\frac{x_o - N_{N_p+1}/m}{y_1 - N_{N_p+1}/m} \left(1 - \frac{1}{S} \right) + \frac{1}{S} \right]}{\log S}$
$A = 1$	$N_p = \frac{y_{N_p+1} - y_1}{y_1 - mx_o}$	$N_p = \frac{x_o - x_{N_p}}{x_{N_p} - y_{N_p+1}/m}$

$$A = L/mG, \quad \text{and} \quad S = mG/L$$

Notes:

- These relations can also be used with mole ratios since $y \cong Y$ and $x \cong X$
- If A top is not the same as A bottom, a geometric average can be used $A_{average} = \sqrt[2]{A_{top} \cdot A_{bottom}}$

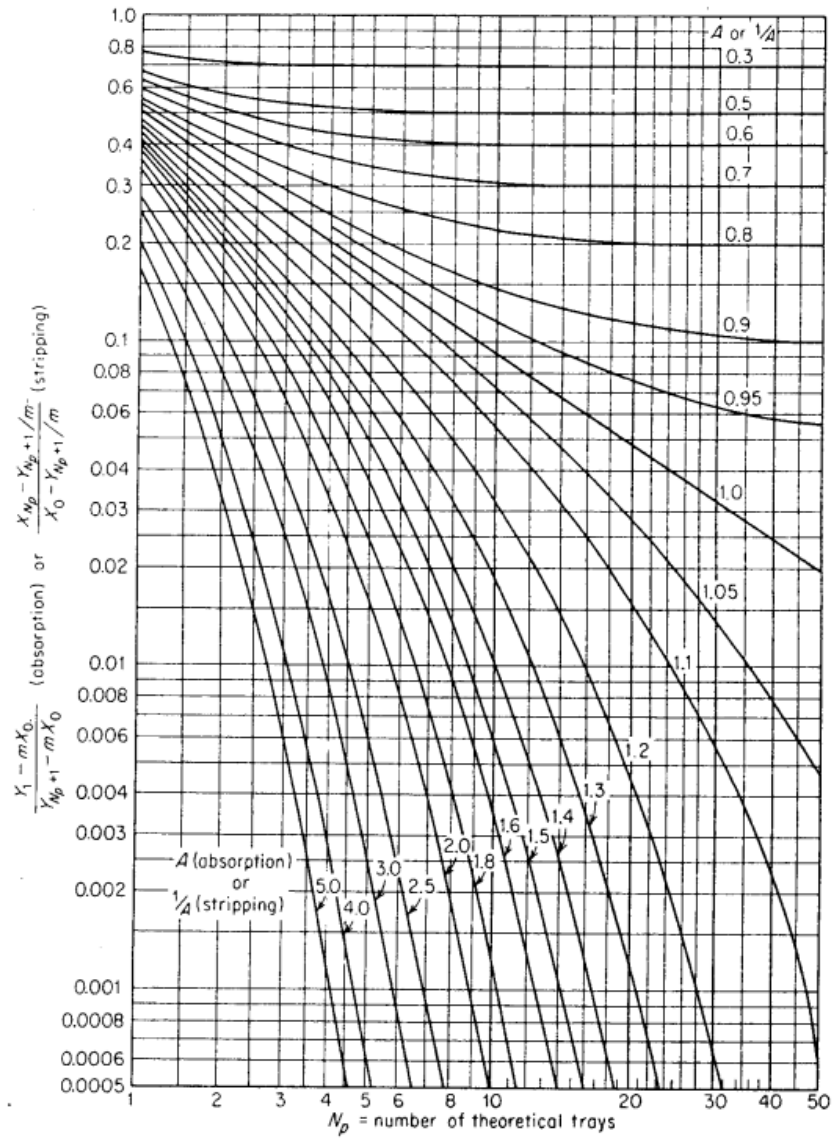


Figure 5.16 Number of theoretical stages for countercurrent cascades, with Henry's law equilibrium and constant absorption or stripping factors. [After Hachmuth and Vance, *Chem. Eng. Prog.*, **48**, 523, 570, 617 (1952).]

Packed Towers:

The Kremser type equations for packed towers may be used:

$$y = m x$$

For absorbers:

$$N_{tOG} = \frac{\ln \left[\frac{y_1 - mx_2}{y_2 - mx_2} \right] \left(1 - \frac{1}{A} \right) + A}{1 - \frac{1}{A}}$$

$$A = \text{absorption factor} = \frac{L}{mG}$$

For strippers:

$$N_{tOL} = \frac{\ln \left[\frac{x_2 - y_1/m}{x_1 - y_1/m} \right] (1 - A) + A}{1 - \frac{1}{A}}$$

Relationship between N_{tOG} and N_p :

$$N_{tOG} = \frac{1}{1 - \frac{1}{A}} \ln A \quad N_p$$

$$A = 1.25$$

$$N_{tOG} = 1.116 N_p$$

$$A = 2.0$$

$$N_{tOG} = 1.386 N_p$$

For Strippers

$$N_{tOL} = \frac{\ln(S)}{1 - A} N_p$$