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**Experiment Number (4)**

**The Performance of a Radial Fan**

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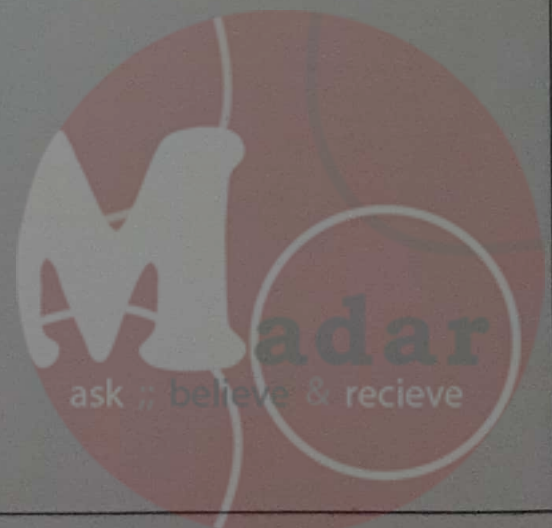
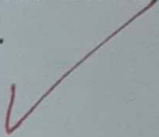
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## Abstract

Fans are one of types of the turbo machinery which are used to move air continuously with slight increase in static pressure, the performance of the radial fan is analyzed by its performance curves the objective of this experiment was to examine to measure the fan efficiency and measure the performance at constant-speed. The performance for a radial fan depends mainly on the fan blade design (forward, backward). At the end of the experiment, graphs of electrical power, hydraulic power, pressure deference and efficiency as a function of volumetric air flow were plotted. The forward curved blade was used, and it was found that the highest efficiency is considered at speed 100% was 38%.





## Results

➤ Cross sectional area =  $\frac{\pi}{4} D^2 = \frac{\pi}{4} 0.09^2 = 0.0063585 \text{ m}^2$

### 1) For 80% Fan speed

Table 1 : Raw data of speed 80%

| position | T (°C) | dp_F (Pa) | P_el (W) | N (min <sup>-1</sup> ) | p_amb (mbar) | dv/dt (m <sup>3</sup> /s) | P_hyd (W) | η %     | dp_N     |
|----------|--------|-----------|----------|------------------------|--------------|---------------------------|-----------|---------|----------|
| 0        | 20.5   | 206.9799  | 40.1     | 2640                   | 902          | 11.4168                   | 0.6564    | 1.6369  | 0.1331   |
| 0.5      | 20.4   | 207.9212  | 41.5     | 2640                   | 902          | 27.5624                   | 1.5919    | 3.8359  | 0.7758   |
| 1        | 20.3   | 204.0304  | 46.2     | 2640                   | 902          | 90.4227                   | 5.1247    | 11.0925 | 8.3528   |
| 1.5      | 20.3   | 270.5928  | 58.6     | 2640                   | 902          | 202.7703                  | 15.2412   | 26.0088 | 42.0036  |
| 2        | 20.2   | 273.6545  | 82.6     | 2640                   | 902          | 322.6432                  | 24.5258   | 29.6922 | 106.3827 |
| 2.5      | 20.3   | 257.3672  | 99.5     | 2640                   | 902          | 385.3292                  | 27.5475   | 27.686  | 151.6847 |

Table 2 : Calculated data of speed 80%

| T (K)  | ρ (kg/m <sup>3</sup> ) | u (m/s)  | V <sub>s</sub> (m <sup>3</sup> /s) | V <sub>s</sub> (m <sup>3</sup> /h) | P_hyd (W) | η %       |
|--------|------------------------|----------|------------------------------------|------------------------------------|-----------|-----------|
| 293.65 | 1.070944               | 0.498564 | 0.0031701                          | 11.41242125                        | 0.65615   | 1.6362855 |
| 293.55 | 1.071309               | 1.203462 | 0.0076522                          | 27.54797583                        | 1.59106   | 3.8338743 |
| 293.45 | 1.071674               | 3.948205 | 0.0251047                          | 90.3767795                         | 5.12211   | 11.086827 |
| 293.45 | 1.071674               | 8.853743 | 0.0562965                          | 202.6674846                        | 15.2334   | 25.995621 |
| 293.35 | 1.072039               | 14.08786 | 0.0895777                          | 322.47965                          | 24.5133   | 29.677161 |
| 293.45 | 1.071674               | 16.82498 | 0.1069816                          | 385.1338656                        | 27.5336   | 27.671922 |

### 2) For 90% Fan speed

Table 3 : Raw data of speed 90%

| position | T (°C) | dp_F (Pa) | P_el (W) | N (min <sup>-1</sup> ) | p_amb (mbar) | dv/dt (m <sup>3</sup> /s) | P_hyd (W) | η %     | dp_N     |
|----------|--------|-----------|----------|------------------------|--------------|---------------------------|-----------|---------|----------|
| 0        | 20.6   | 263.8052  | 46       | 2970                   | 902          | 13.6432                   | 0.9998    | 2.1734  | 0.19     |
| 0.5      | 20.59  | 264.3275  | 48.2     | 2970                   | 902          | 33.3003                   | 2.4451    | 5.0727  | 1.1317   |
| 1        | 20.4   | 259.1912  | 47.8     | 2970                   | 902          | 93.4028                   | 6.7248    | 14.0686 | 8.9094   |
| 1.5      | 20.3   | 341.425   | 75.7     | 2970                   | 902          | 218.6657                  | 20.7383   | 27.3954 | 48.8472  |
| 2        | 20.3   | 328.4289  | 109.3    | 2970                   | 902          | 359.6236                  | 34.9063   | 31.9363 | 132.1668 |
| 2.5      | 20.14  | 328.9729  | 125.6    | 2970                   | 902          | 437.6372                  | 39.9919   | 31.8407 | 195.7687 |

Table 4 : Calculated data of speed 90%

| T (K)  | $\rho$ (kg/m <sup>3</sup> ) | u (m/s)  | $V_s$ (m <sup>3</sup> /s) | $V_s$ (m <sup>3</sup> /h) | P <sub>hyd</sub> (W) | $\eta$ %    |
|--------|-----------------------------|----------|---------------------------|---------------------------|----------------------|-------------|
| 293.75 | 1.07058                     | 0.595775 | 0.0037882                 | 0.99936                   | 2.1725137            | 13.63764877 |
| 293.74 | 1.070616                    | 1.453998 | 0.0092452                 | 2.44377                   | 5.0700679            | 33.28288516 |
| 293.55 | 1.071309                    | 4.078325 | 0.025932                  | 6.72135                   | 14.061411            | 93.35531194 |
| 293.45 | 1.071674                    | 9.547804 | 0.0607097                 | 20.7278                   | 27.381523            | 218.5549551 |
| 293.45 | 1.071674                    | 15.70525 | 0.0998618                 | 32.7975                   | 30.006871            | 359.5025769 |
| 293.29 | 1.072259                    | 19.10895 | 0.1215043                 | 39.9716                   | 31.82453             | 437.41535   |

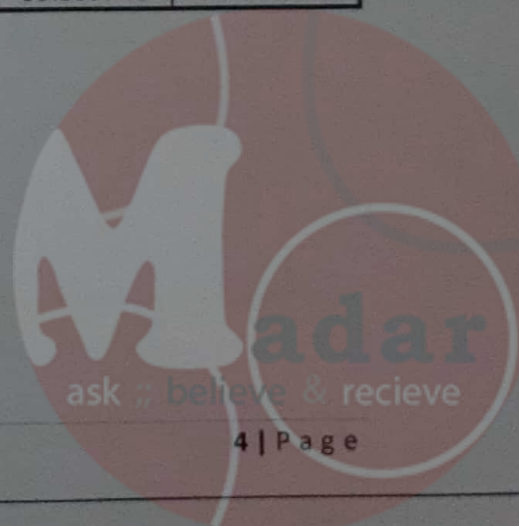
### 3) For 100% Fan speed

Table 5 : Raw data of speed 100%

| position | T (°C) | dp <sub>F</sub> (Pa) | P <sub>el</sub> (W) | N (min <sup>-1</sup> ) | p <sub>amb</sub> (mbar) | dv/dt (m <sup>3</sup> /s) | P <sub>hyd</sub> (W) | $\eta$ % | dp <sub>N</sub> |
|----------|--------|----------------------|---------------------|------------------------|-------------------------|---------------------------|----------------------|----------|-----------------|
| 0        | 20.6   | 329.4919             | 46.7                | 3300                   | 902                     | 24.6547                   | 2.2565               | 4.832    | 0.6203          |
| 0.5      | 20.6   | 330.9551             | 46.7                | 3300                   | 902                     | 36.8905                   | 3.3914               | 7.2621   | 1.3889          |
| 1        | 20.5   | 321.7578             | 53                  | 3300                   | 902                     | 108.0027                  | 9.653                | 18.2132  | 11.9083         |
| 1.5      | 20.36  | 427.6383             | 79.8                | 3300                   | 902                     | 249.3667                  | 29.6219              | 37.1201  | 63.5135         |
| 2        | 20.3   | 436.8183             | 126.2               | 3300                   | 902                     | 396.8874                  | 48.1577              | 38.1598  | 160.9209        |
| 2.5      | 20.3   | 404.1272             | 163.9               | 3300                   | 902                     | 487.8954                  | 54.7699              | 33.4167  | 243.182         |

Table 6 : Calculated data of speed 100%

| T (K)  | $\rho$ (kg/m <sup>3</sup> ) | u (m/s)  | $V_s$ (m <sup>3</sup> /s) | $V_s$ (m <sup>3</sup> /h) | P <sub>hyd</sub> (W) | $\eta$ %    |
|--------|-----------------------------|----------|---------------------------|---------------------------|----------------------|-------------|
| 293.75 | 1.07058                     | 1.076481 | 0.0068448                 | 2.25531                   | 4.829353             | 24.6412986  |
| 293.75 | 1.07058                     | 1.610798 | 0.0102423                 | 3.38973                   | 7.2585168            | 36.87212691 |
| 293.65 | 1.070944                    | 4.715812 | 0.0299855                 | 9.64807                   | 18.203897            | 107.9477636 |
| 293.51 | 1.071455                    | 10.88832 | 0.0692334                 | 29.6069                   | 37.101327            | 249.240284  |
| 293.45 | 1.071674                    | 17.32965 | 0.1101906                 | 48.1333                   | 38.140468            | 396.6861582 |
| 293.45 | 1.071674                    | 21.30342 | 0.1354578                 | 54.7422                   | 33.399746            | 487.6480963 |





## Figures

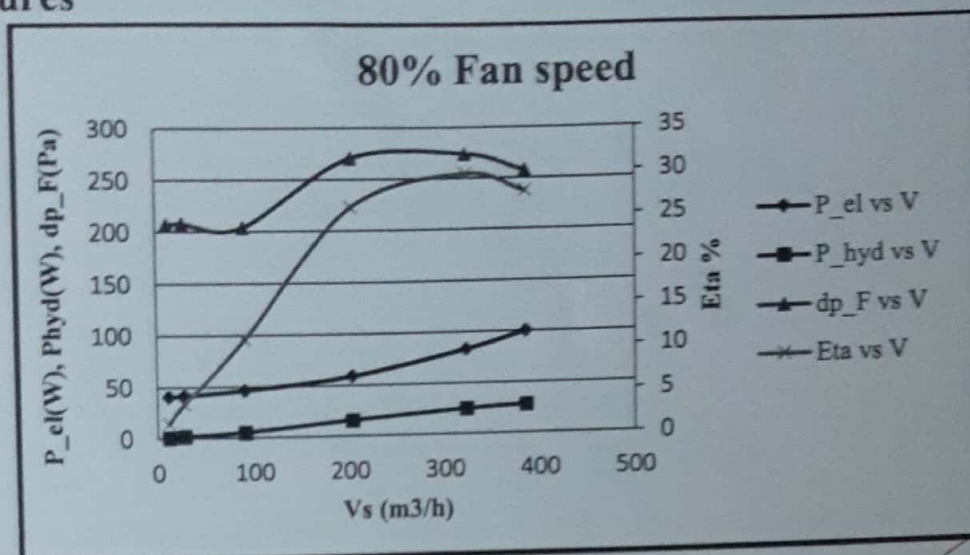


Figure 1 : Fan Characteristics vs volumetric flow rate at 80%

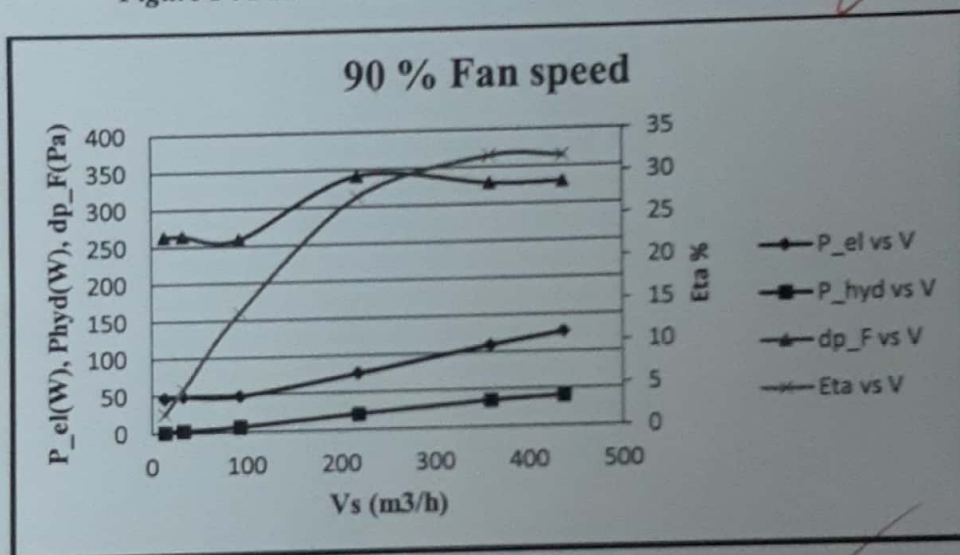


Figure 2 : Fan Characteristics vs volumetric flow rate at 90%

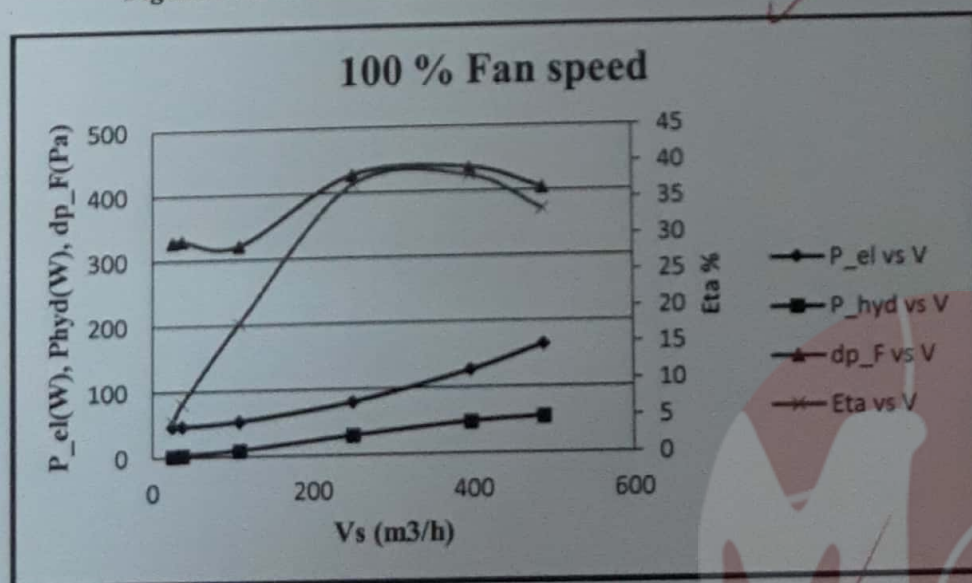


Figure 3 : Fan Characteristics vs volumetric flow rate at 100%

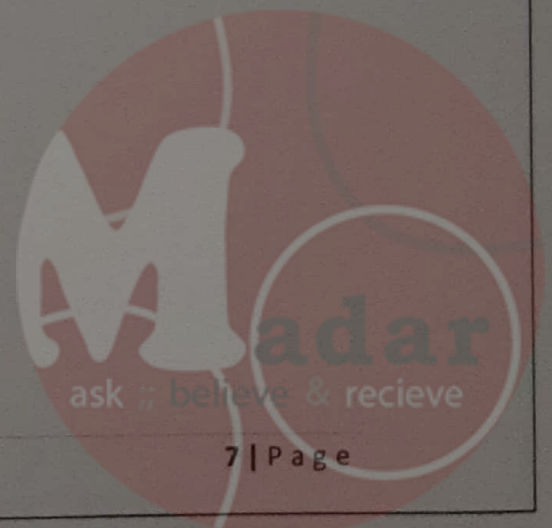
## Discussion

In the experiment, we could observe the behavior of the radial fan. After doing various tests with the fan, we understood the operational behavior and its reaction as we opened and closed the valve. knowing that the performance of the beadle in the fan depends on the operating parameters such as how much you open the valve and velocity, electric power, hydraulic power, pressure deference. Efficiency increased with increasing volumetric flow rate. It reached the maximum efficiency at speed 100% with the value of 38% as it shown in table (6) and figure (3). Electric power has higher value than hydraulic power and both are directly proportional to volumetric flow rate as shown in figures. The dynamic pressure is directly proportional to the square of the air velocity. Also, the suction volume flow is proportional to the air velocity. At any constant speed, for example 80% the efficiency when the valve is fully closed is 1.6 % while the efficiency when the valve is fully open is 28 % As we can see in table (2), the efficiency increases as increasing the opening of the valve.

✓  
Good.

## Conclusion

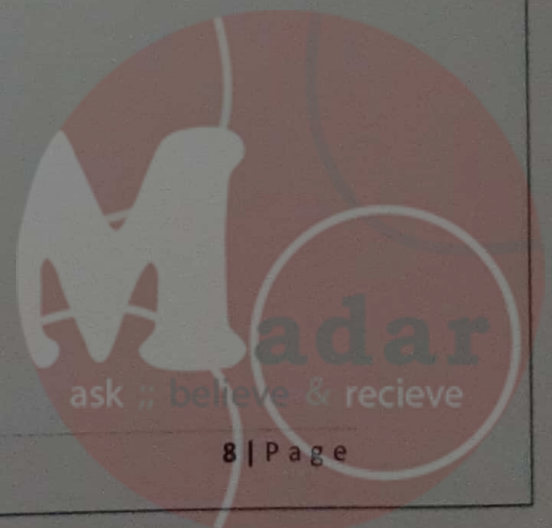
The test cannot be used to predict the performance of a geometrically similar pump because pump just be used for gases, efficiency increase when valve be fully open and hydraulic power increased as volumetric flow rate, electrical power and speed increased.





## References

- 1) Chemical engineering laboratory "1" (0915361); University of Jordan; faculty of engineering and Technology; Department of Chemical engineering.
- 2) Noel de nevers, (1991), Fluid Mechanics for Chemical Engineers. third edition, McGraw-Hill, (pp. 164-202).



## Appendix

### Sample of calculation

◆ Taking the first raw of table (2) :(80% speed first trial)

1) Temperature in (K)

$$\rightarrow T(K) = 273.15 + 20.5 = 293.65 \text{ K}$$

2)  $\rho$  (kg/m<sup>3</sup>)

$$\rightarrow \rho_o = 1.293 \text{ Kg/m}^3, T_o = 273.15 \text{ K}, P_o = 1013 \text{ mbar.}$$

$$\rightarrow \rho = \rho_o \cdot \frac{T_o}{T_1} \cdot \frac{P_{amb}}{P_o} = 1.293 \times \frac{273.5}{293.65} \times \frac{902}{1013} = 1.070944 \text{ Kg/m}^3$$

3) Velocity (m/s)

$$\rightarrow u = \sqrt{\frac{2}{\rho} \cdot dp_N} = \sqrt{\frac{2}{1.07094} (0.1331)} = 0.498564 \text{ m/s}$$

4) Suction volume flow

$$\rightarrow \dot{V}_s = u \cdot A = 0.498564 \times 0.0063585 = 0.0031701 \text{ m}^3/\text{s} = 11.4124 \text{ m}^3/\text{h}$$

5) Hydraulic power

$$\rightarrow P_{hyd} = dp_F \cdot \dot{V}_s = 206.9799 \times 0.0031701 = 0.65615 \text{ W}$$

6) Efficiency

$$\rightarrow \eta = \frac{P_{hyd}}{P_{el}} \cdot 100\% = \frac{0.65615}{40.1} \times 100\% = 1.6362855\%$$

